

JP S48-75808 A (English Abstract)

(11) Publication number: S48-75808

(43) Date of publication of application: October. 12, 1973

(21) Application number: S47-7506

(22) Date of filing: January. 19, 1972

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Title of the Invention: Manufacturing method of papers containing threads using cylinder paper machine

Claim 1:

A manufacturing method of papers containing threads using a cylinder paper machine equipped with at least two cylinder vats, wherein threads are transferred to and combined with a blanket together with paper materials by being provided along a first or second wire cylinder and thereafter processed through a press roll machine and a dryer.

Constitution:

In the present invention, threads 5 are provided in the second cylinder vat 1b and the threads 5 are transferred to and combined with the blanket 4 together with paper materials B in Fig. 1.

When one thread 5₁ is supplied between the right end of a second cylinder vat 1b and a wire cylinder 2b via a guide 7, the thread 5₁ forms a paper layer D₂ on a wire cloth 2c together with paper materials B due to differences in the water level inside and outside the wire cylinder 2b. The thread 5₁ is then combined with a paper layer D₁ from a first wire cylinder 2a by the blanket 4 and transferred onto the blanket 4. When a second thread 5₂ is supplied between the first thread 5₁ and the wire cylinder 2b and an end of the second thread 5₂ is attached by pressure to the wire cylinder 2b by the first thread 5₁, the second thread 5₂ is supplied in parallel to the first thread 5₁ as shown in Fig. 3. A third thread 5₃ is supplied between the second thread 5₂ and wire cylinder 2b and by sequentially supplying threads in a similar way, the threads 5 with a predetermined number of threads are supplied.

The threads 5 supplied as above are transferred onto the blanket 4 integrally with paper layers D₁ and D₂ by the first and second wire cylinders 2a and 2b.

A paper layer D, which is composed of D₁ and D₂ and peeled off from the blanket 4 by a press roll machine 9, is wound by a winder 12 after being processed with a dryer 11 to manufacture papers containing threads.